DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

		ITH 7 AXES FOR CNC-CONT				
	<u>G, PARTICULARI</u> BEVEL GEARS	LY GENERATING CUTTING	OR GRINDING;			
the specificati	on of which					
	(Check X is attached hereto.					
one) 	was filed on					
	as Application Seri	al No	<u></u> :			
	and was amended	on	(if applicable)			
I hereby statidentified spreferred to al	ecification, includi	iewed and understand the conng the claims, as amended	ntents of the above- by any amendment			
information	known to be ma	sclose to the U.S. Patent and baterial to the patentability of Federal Regulations, §§1.56 and	f this application in			
(d) of any for have also idea	reign application(s) ntified below any fo	benefits under Title 35, United for patent or inventor's certification for patent or fit the application on which prior	cate listed below and inventor's certificate			
Prior Foreign	Application(s)		Priority <u>Claimed</u>			
10256222.9 (Number)	Germany (Country)	02 December 2002 (Day/Month/Year Filed)	Yes No			
			• •			

I hereby claim the benefit under 35 U.S.C. §119(e) of any United States Provisional Application(s) listed below:

Priority

,		Claimed
(Number)	(Filing Date)	Yes No
(Number)	(Filing Date)	Yes No

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §§1.56 and 1.63(d) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

(Application Serial No.)	(Filing Date)	(Status: patented, pending, abandoned)
		r,

I hereby appoint Donald K. Huber, Registration No. 18,686; John C. Hilton, Registration No. 22,965; Frederick J. Haesche, Registration No. 24,529; John C. Linderman, Registration No. 24,420; J. Kevin Grogan, Registration No. 31,961; Arthur F. Dionne, Registration No. 23,093; Richard R. Michaud, Registration No. 40,088; Marina F. Cunningham, Registration No. 38,419; Daniel G. Mackas, Registration No. 38,541; Nicholas Tuccillo, Registration No. 44,322; Wm. Tucker Griffith, Registration No. 44,726; Richard D. Getz, Registration No. 36,147; Donald J. MacDonald, Registration No. 42,823; Timothy A. Johnson, Registration No. 51,234; and Charles E. Sohl, Registration No. 27,051; Kevin H. Vanderleeden, Registration No. 51,096, Wayne R. Grohs, Registration No. 48,945, Chester E. Flavin, Registration No. 22,655, and William C. Crutcher, Registration No. 19,279 all of the firm of McCormick, Paulding & Huber LLP, CityPlace II, 185 Asylum Street, Hartford, Connecticut 06103-3402, telephone (860) 549-5290, as my attorneys to prosecute this application, to make alterations and amendments therein, to receive the patent and all correspondence relating to this application, and to transact all business in the U.S. Patent and Trademark Office connected therewith, and the said attorneys are hereby given full power of substitution and revocation.

APPOINTMENT OF DOMESTIC REPRESENTATIVE

The above-identified attorneys, also known as McCORMICK, PAULDING & HUBER LLP, whose postal address is CityPlace II, 18 Asylum Street, Hartford, Connecticut 06103-3402, United States of America, are hereby designated applicant's representative upon whom notices or process in proceedings affecting the patent may be served. Said firm shall take instructions from my foreign patent agents in all matters affecting this application and the patent.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

<u>Wilhelm Kre</u>	eh		
Full name of sole or first inventor		Full name of second inventor	
V will	relin Unli		
Inventor's Signature		Inventor's Signature	
V 09. 10.2	Citizenship		
``Date	Citizenship	Date	Citizenship
Elberfelder S			
Residence Address		Residence Address	
Same as abo			
Post Office Address		Post Office Address	